

ASCHEM HIPS High Impact Polystyrene

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Description

High impact polystyrene HIPS 825E is an opaque polymer with low melt flow rate, good tensile and flexural strength properties.

Applications

It is primarily designed for extrusion and thermoforming applications. It can be used for food packaging and dairy products.

Characteristic Properties (Typical Data)*

| Properties | SI Units | Values | Test Methods |
|--|----------|--------|--------------------|
| Polymer Properties | | | |
| Melt Flow Rate (MFR) 200 °C and 5 Kg | g/10 min | 3,5 | ASTM D 1238 |
| Mechanical Properties | | | |
| Tensile Test | | | |
| Tensile Strength | MPa | 24 | ASTM D 638 |
| Tensile Elongation | % | 45 | ASTM D 638 |
| Tensile Modulus | MPa | 2206 | ASTM D 638 |
| Flexural Test | | | |
| Flexural Modulus | MPa | 2108 | ASTM D 790 |
| Flexural Strength | MPa | 49 | ASTM D 790 |
| Izod Impact Strength, Notched at 23 °C | J/m | 120 | ASTM D256 |
| Thermal Properties | | | |
| Heat Deflection Temperature | | | |
| Rate 120°C/h, 0,45 MPa, Annealed | °C | 94 | ASTM D 648 |
| Vicat Softening Temperature | | | |
| Rate B, 10N | °C | 100 | ASTM D 1525 |

^{*}These values are typical data that shouldn't be accepted as specification limits.

Disclaimer

Nothing herein is intended to be nor shall it constitute a warranty whatsoever, in particular, warranty of merchantability or fitness for a particular purpose.



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