

Typical value for Solarene[®]

Grade : Solarene[®] GPPS, G-144

Test items	Unit	Test Method	Test Condition	Typical Value
Mechanical Properties				
Tensile Strength [yield]	kgf/cm ² [MPa]	ASTM D 638	-	520 [51]
Elongation	%	ASTM D 638	-	2.4
Flexural Strength	kgf/cm ² [MPa]	ASTM D 790	-	940 [92]
Flexural Modulus	kgf/cm ² [MPa]	ASTM D 790	-	37,900 [3,717]
Rockwell Hardness	-	ASTM D 785	L-Scale	100
Rheological Properties				
Melt Flow Index	g/10 min	ASTM D 1238	200°C/5kg	7.5
Thermal Properties				
Vicat Softening Temp.	°C	ASTM D 1525	A/50	97.3
Mold Shrinkage	%	ASTM D 955	-	0.4~0.7
Physical Properties				
Specific Gravity	-	ASTM D 792	-	1.04
Water Absorption	%	ASTM D 570	-	0.03
Burning Properties				
Flammability	class	UL 94	-	HB

* The above values are only the representatives of natural color specimen.

* The listed values should be used for referential purposed only.



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